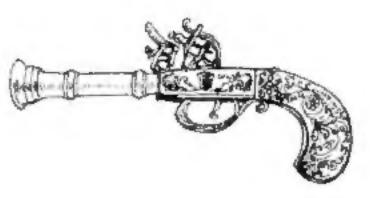


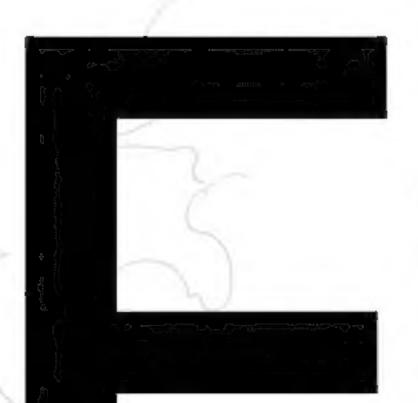




What do you suppose is the plumpest thing in the world? You know how sometimes you can't help but think about this topic...for three hours? Maybe it's the cheeks of an indignant child. Or is it a butt? But I think in the end...it's got to be shrimp. Can we agree that it's shrimp? Let volume 90 begin!!!

-Eiichiro Oda, 2018





iichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga **Wanted!** won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure **One Piece**, which debuted in **Weekly Shonen Jump** in 1997, quickly became one of the most popular manga in Japan.







The story of ONE PIECE 1»90

Character · 登場入物 ·



The story of ONE PIECE 1»90

Character · 资助关杨·



Story . 5530.

After two years of hard training, the Straw Hat pirates are back together, first at the Sabaody Archipelago and then through Fish-Man Island to their next stage: The New World!!

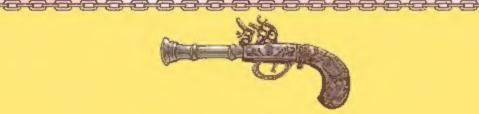
Luffy and crew head into Big Mom's stronghold and successfully take back Sanji, who was stuck in a political marriage with Big Mom's daughter. They then join forces with Bege in a plot to assassinate Big Mom that ultimately fails. Big Mom then chases after the fleeing crew. Sanji decides to bake a new cake to placate Mama's rampage, and Luffy

enters a one-on-one battle with Katakuri to help the rest of the crew escape. Big Mom reaches the ship just as Sanji finishes the cake, luring her away... Meanwhile, Luffy triumphs in an extreme battle against Katakuri, and then throws off his pursuers to reach the crew. But the Big Mom Pirates' siege is fierce, and the ship sinks under a hail of cannon fire!

ーワンピースー ONE PIECE vol.90 THE HOLY LAND MARY GEOISE

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第901話	Don't Let Even Death Stop You!!!	007
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Chapter 901: DON'T LET EVEN DEATH STOP YOU!!!



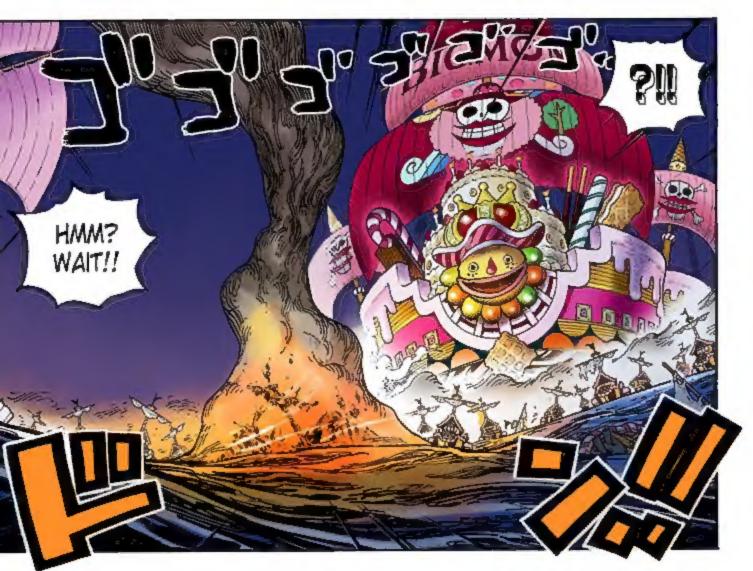
THE SAGA OF THE SELF-PROCLAIMED STRAW HAT FLEET, VOL. 32, HAJRUDIN: "BUGGY'S DELIVERY ESCAPEE LIST: DOCTOR GERD OF THE NEW GIANT PIRATES"



同型 1 00 日日 SHE'S BACK TO THE OLD MAMA. ¢ 🔿 \bigcirc I'VE NEVER SEEN SUCH WHAT KIND BLISS ON HER OF CAKE DID FACE BEFORE, THEY BAKE? PERORIN! >











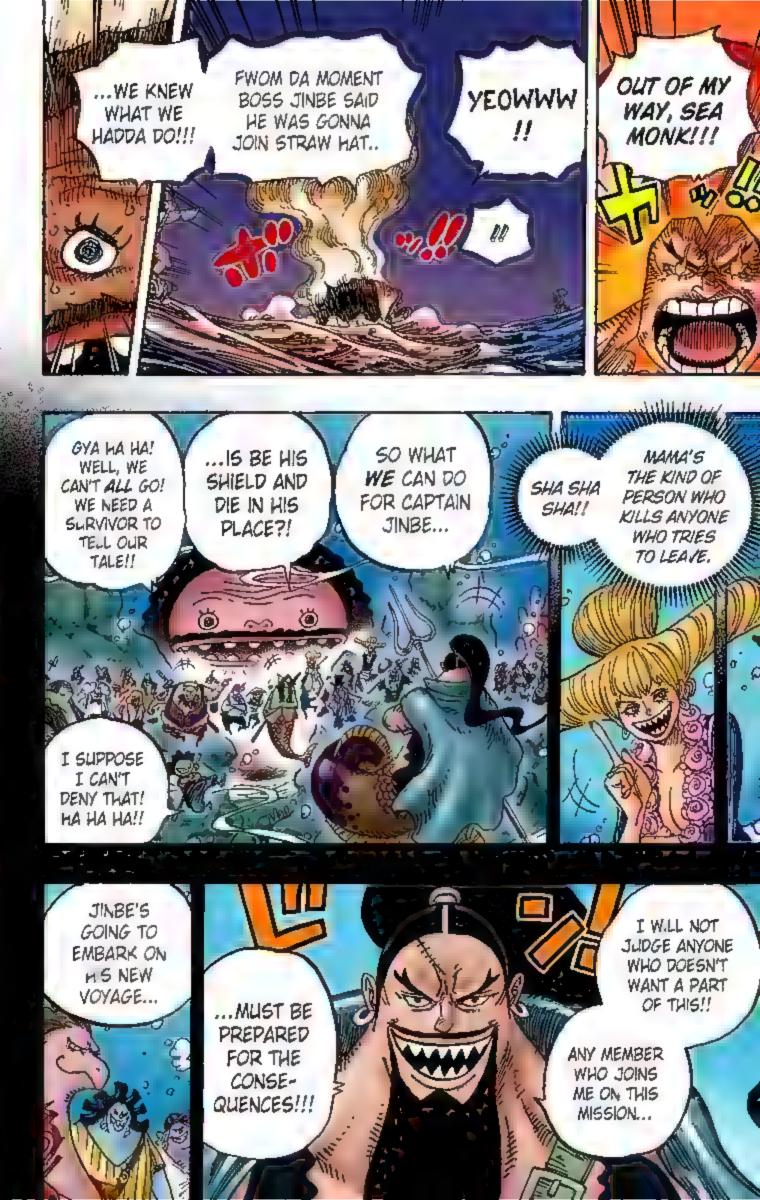


































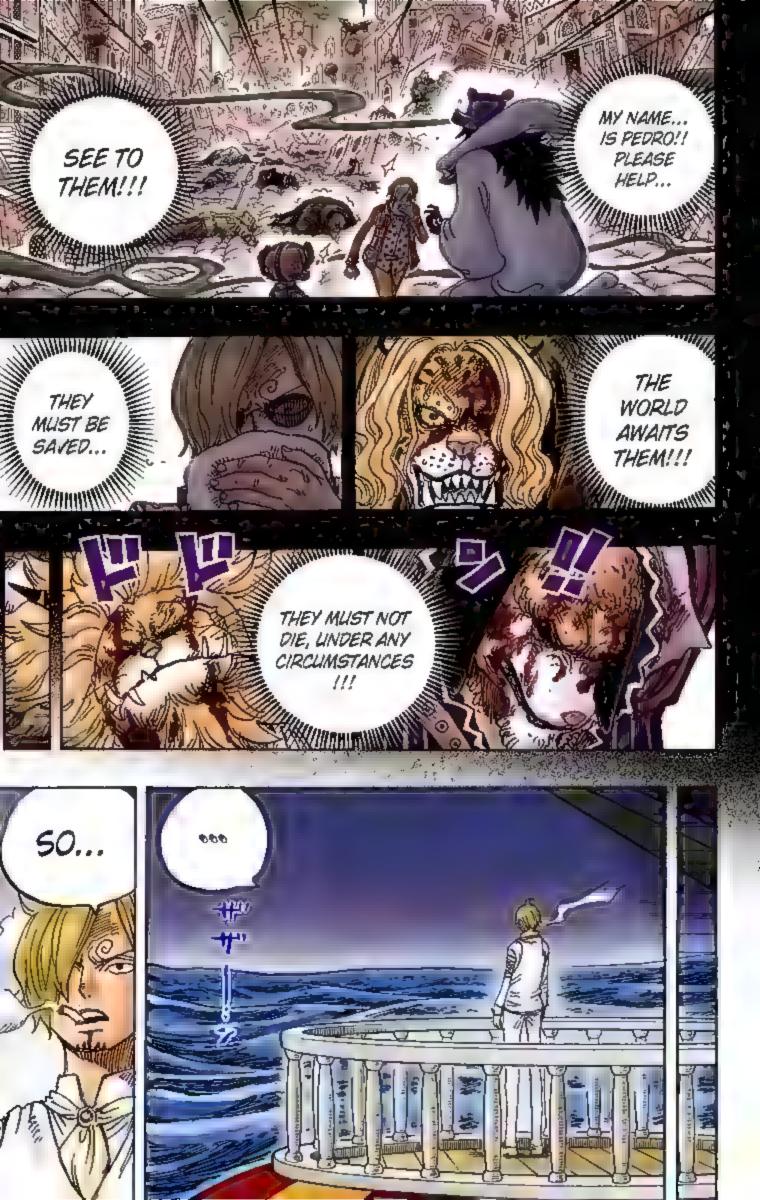




Chapter 902: END ROLL



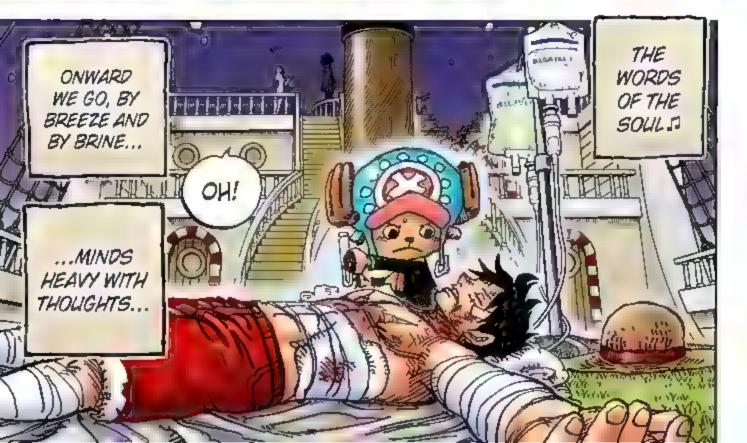




























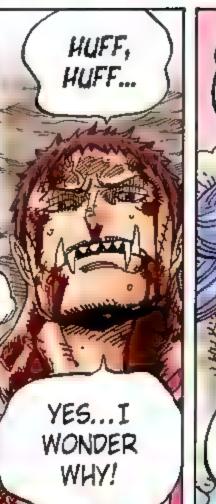














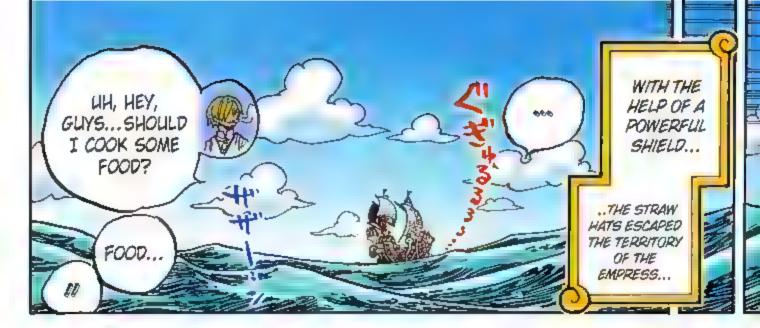
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SBS Question Corner

Q: Hey, hey! Step right up, folks! We're servin' some delicious chilled SBS for the summer months!

--Saya

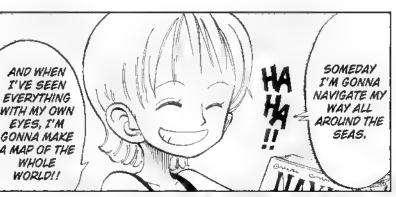
- A: Gosh, is it already that season? It sure has been hot lately. Hey, pal, I'll take a plate! Gotta love the sound of wind chimes as you eat. Ooh, already here? All right, let's give it a little taste. Slurp slurp slurp, gulp. Mmm, that's the stuff. Nothing in the summer like nice chilled SB... Hey, you started it without me!!!? (Also, it's not summer.)
- Q: Nami's dream is to draw a sea map of the entire world based on what she sees with her own eyes. Is she actually drawing that map?

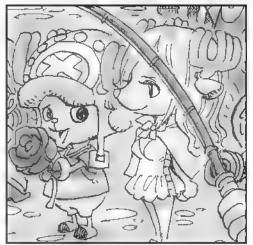
--Kutsu Koko

A: Of course she is. It's practically a daily ritual that she charts more world with the day when the story is moving, she has to give

navigation directions, so she's usually on the deck instead.

Q: Heso, Odacchi!! I see where Chopper's looking on the cover page illustration of chapter 900... But please, don't let Chopper have a romantic interest. I want him to continue being everyone's Chopper! (laughs)





--Daiya

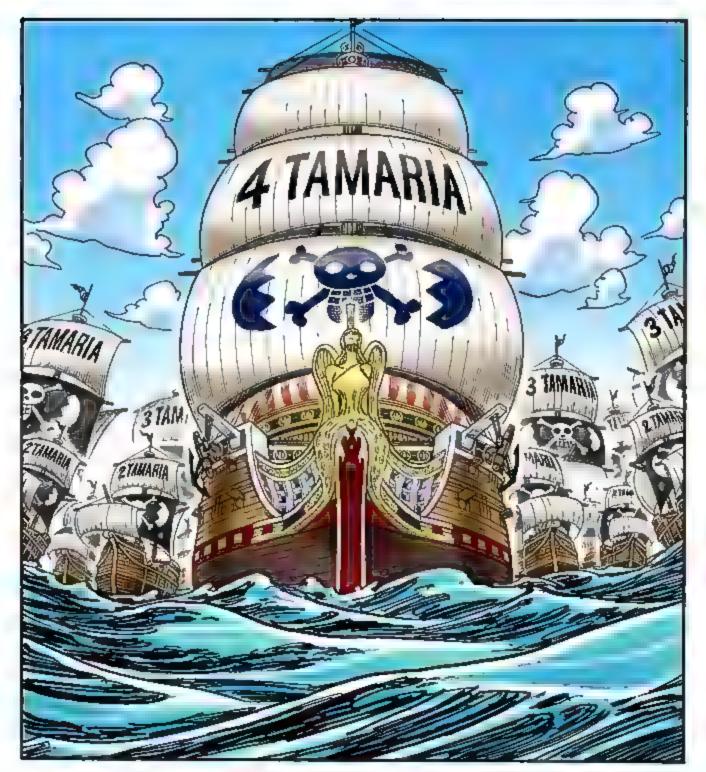
A: Milky the mink is the rare character whom Chopper can relate to as a person or as a reindeer. If Chopper really, truly falls in love, I cannot stop him. Because "Love is

always a hurricane!!"





Chapter 903: FIFTH EMPEROR



THE SAGA OF THE SELF-PROCLAIMED STRAW HAT FLEET, VOL. 33, ORLUMBUS: "THE YONTAMARIA FLEET SAILS THE SEAS"











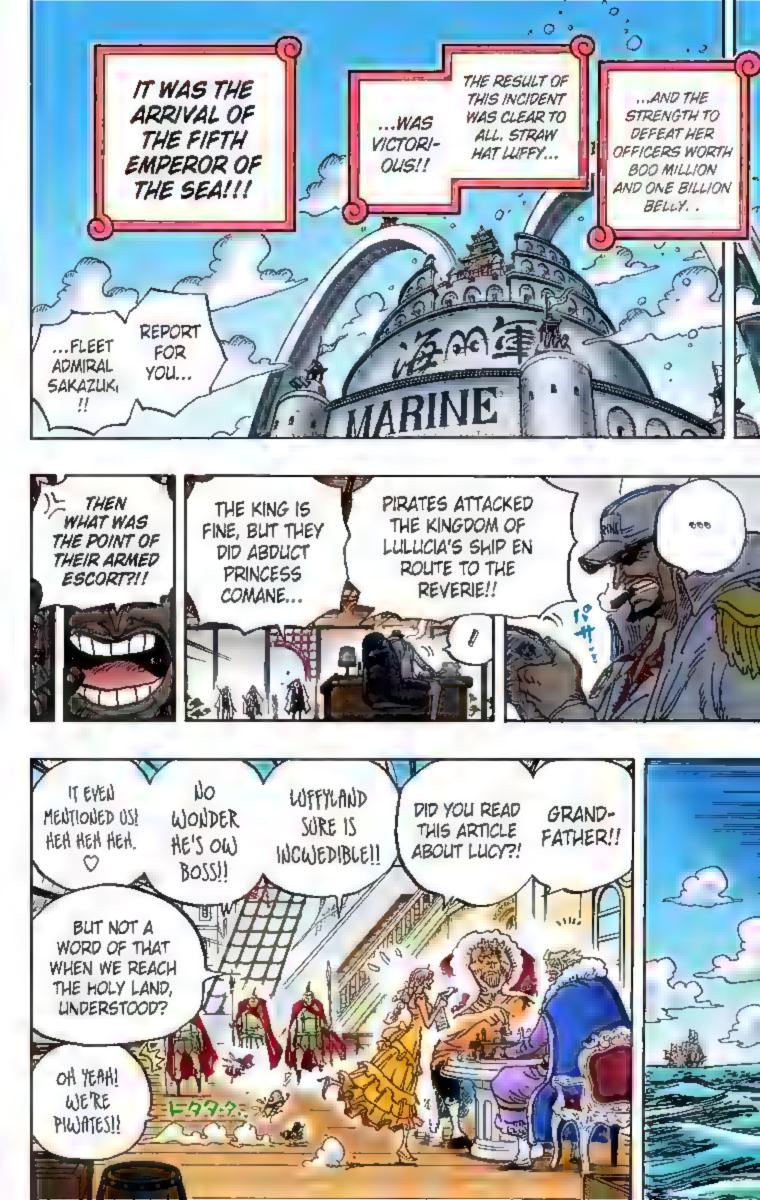




































SBS Question Corner

Q: Hello, Odacchi!! What's up with the crackling stuff at the end of General Cracker's hair? And how does he keep his cape on?

--MocchiMochi Donuts

A: Well, his cape is simply attached by the spirit of his heart. The real issue is the crackling, right? As a matter of fact, even I was wondering what those things were as I drew them. Ha ha ha ha! When I was coming up with his design, I just kind of stumbled across that, and



thought it was cool. My thought process was no deeper than, "That looks fine to me." If you wanted to make up a more rational reason after the fact, you could claim that the name Cracker gave me the idea of firecrackers. Do you suppose he'll explode eventually?

Q: Huh? What the...? Baratie looks bigger in chapter 902!!! I guess business is booming, huh?♡ Yesss!! I can't wait to tell Sanji!

--Chopa

A: Yes, that's right! This is the finished form of the Baratie, which was last seen being renovated on the cover of chapter 625! When you add in the connecting ships of Carne the Meat-Master and Patty Past Presen the Patissier, all three together now represent the entirety of Baratie, the ocean-going restaurant WHAT AN BARATLE (* DESSERT

Carne

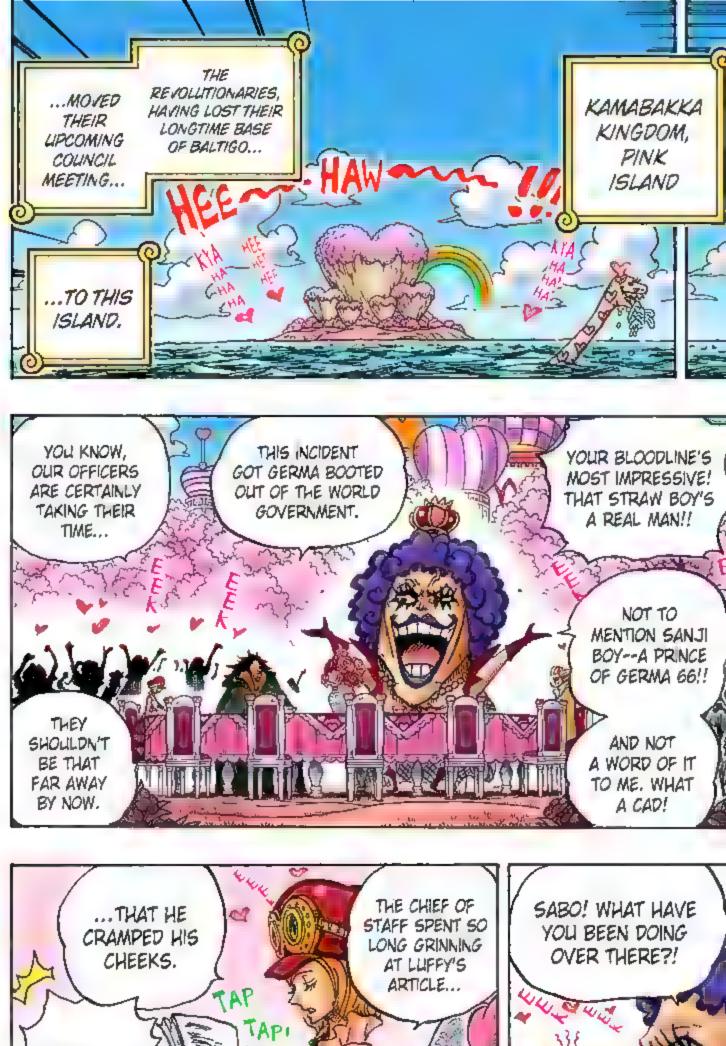


Patty

Chapter 904: INTRODUCING THE REVOLUTIONARY ARMY CAPTAINS

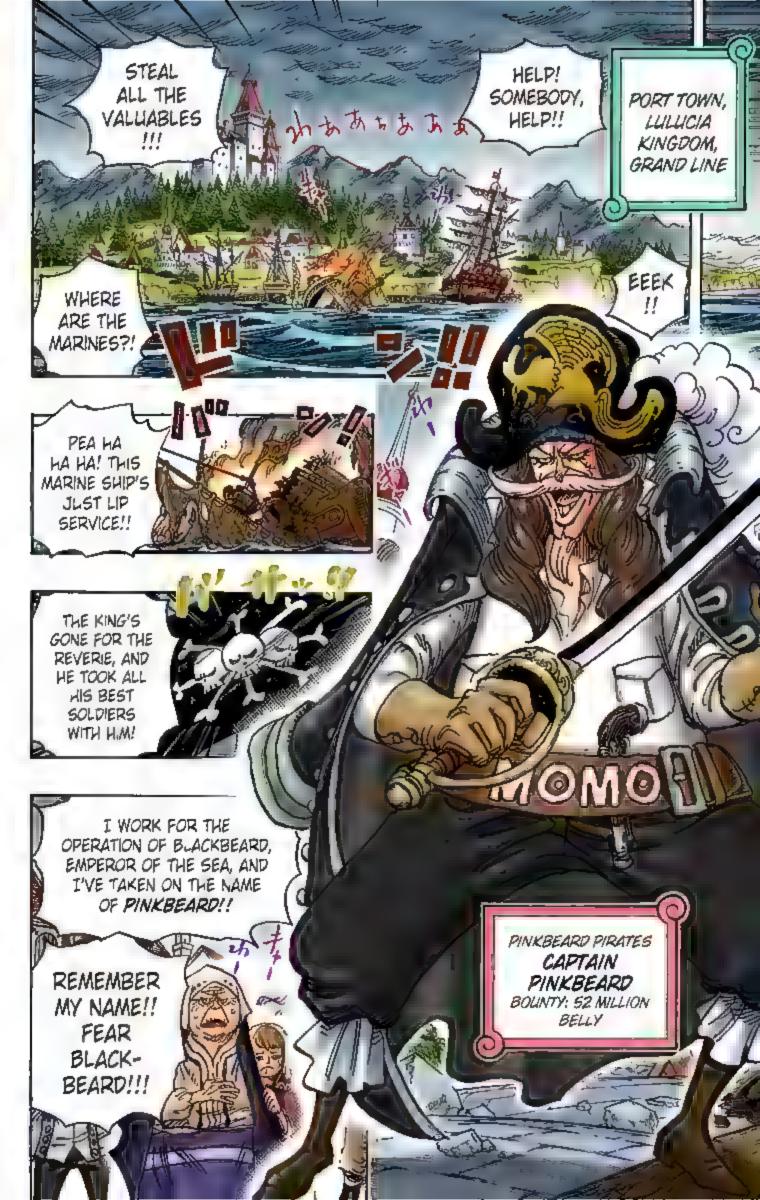


THE SAGA OF THE SELF-PROCLAIMED STRAW HAT FLEET, VOL. 34, ORLUMBUS: "RETIRING FROM BEING THE PIONEER ADVENTURER OF THE STANDING KINGDOM"















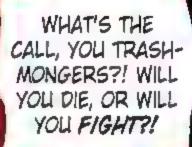












IS BEING THE HERO SOMEONE ELSE'S JOB?!!

YOU MAKE ME LAUGH!! ARE YOU ACTUALLY GOING TO FIGHT US?!!

CHOOSE

YOUR OWN

FATE!!!

IT

COULD BE

YOURS!!!

LIND, KARASU!

PROVIDE

BACKUP!

YOU GOT IT!! THE TOWNSFOLK PICKED UP STICKS!!











SORRY, BUT HE DOESN'T CARE ABOUT THE PEOPLE WORKING FOR HIM.







Morgan and son!!

78



The Three Brothers Background

Garp forces young Luffy to live on Mt. Corvo. In those harsh conditions, he meets Ace and Sabo, and the three come to form a brotherly bond.

Sabaody Background

The crew disembarks at Sabaody Archipelago to prepare for the New World. This is where they witness the cruelty of the Celestial Dragons who possess the world's supreme authority!





✤ The Ox-Ox Fruit Giraffe Model is bizarre but holds explosive power!!

Water Seven Background

The Straw Hats try to save Robin from the World Government, but they can't beat CP9 and their mastery of the Six Powers. In order to take back their crewmate, Luffy and his friends will declare war on the World Government!!

sword in each hand and throw slashes

with "Tempest Kick,"

making him a four-

sword user!!

Another secret agent on Water Seven!! The wielder of the Four Sword Style!!

MEP EC

Reverie Arc





In his search for military power, Crocodile set his sights on the ancient weapon Fluton, which slumbers in Alabasta. Vivi detects his plot in motion, but despairs at her lack of strength to stop him. Then the Straw Hat Crew pledges to help take down Crocodile!!

82



Fish-man Island Background

The Straw Hat Crew reaches Fish-man Island! Awaiting them there was the New Fish-man Pirates, who seek to overturn the country out of their hatred of humankind. In order to save ShirahoshI and his friends on Fish-man Island, Luffy fights back against Captain Hody of the New Fish-man Pirates.





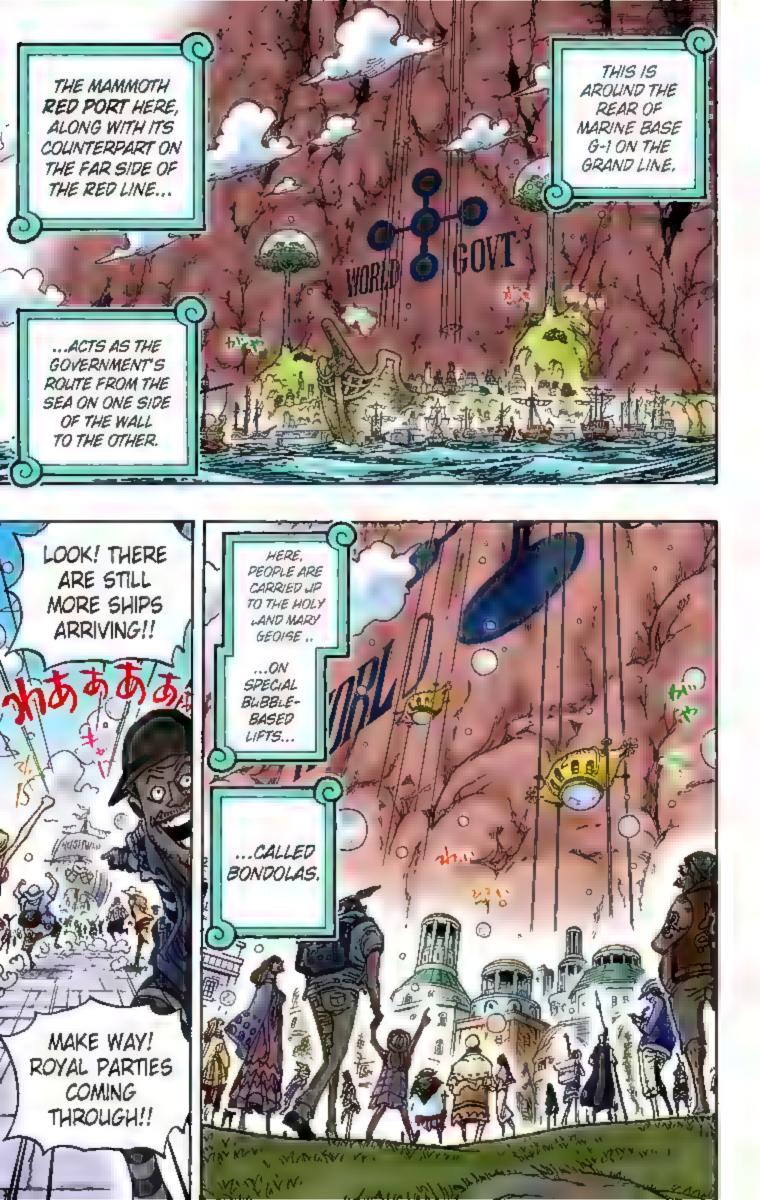
Chapter 905: WHAT A BEAUTIFUL WORLD



THE SAGA OF THE SELF-PROCLAIMED STRAW HAT FLEET, VOL. 35, ORLUMBUS: "THE PIRATE LIFE, 6:00 A.M.: FOLDING PAJAMAS"





















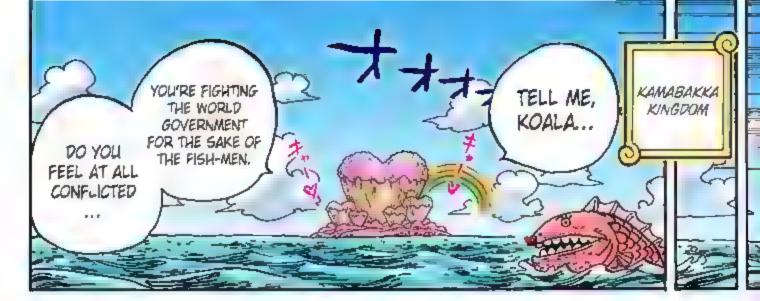


















SBS Question Corner

Q: Hello, Oda Sensei!! Big Mom sure has a bunch of ex-husbands. How does she handle that sort of thing? Do they have betrothal interviews?

--Big Mana

A: She's a pirate. She takes By force. And when she has her kid, she dumps them!! Her intent is to have children of a variety of races. She's a scary lady.

Q: If Big Mom has her hunger pangs and wants wedding cake again, what will

happen to Totto Land? I can't imagine that anyone will be able to bake such a wedding cake again... --Akibe

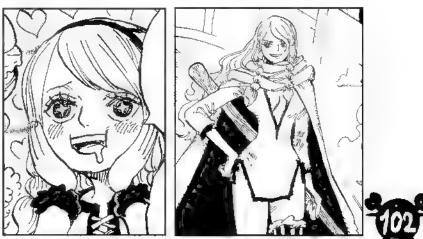
A: Good point! That's very kind of you to Be concerned for Totto Land's well-Being. Do you suppose they'll flee the country if disaster strikes? But the New World is a very treacherous sea. The family and citizens are largely protected by the menacing name of Big Mom. So even though danger might eventually strike, they can't help But

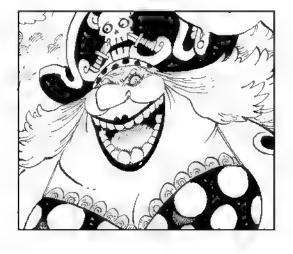
stick close to her. This is a major concern for Totto Land, and part of what it means to live under a major power, perhaps! (Wow, what a serious answer.)

Q: Is the Gerd whom Big Mom lived with in her childhood the same person as the beautiful ship doctor Gerd from the New Giant Pirates on the cover of chapter 901?

--Assistant 🗋

A: That's right. 63 years ago, Big Mom was five years old, and Gerd was 12. So now Big Mom is 68, and Gerd is 75. Since giants live to be 300 years old, she's still in the prime of her life.





Chapter 906: THE HOLY LAND MARY GEOISE



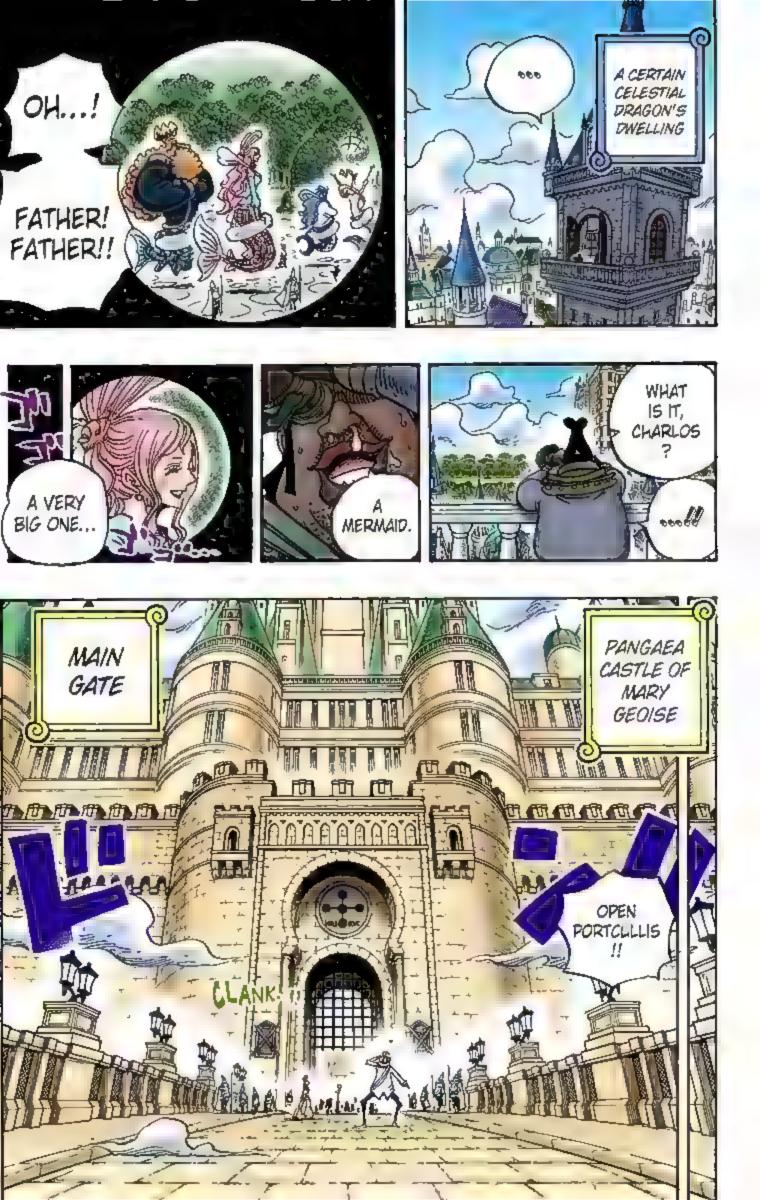
THE SAGA OF THE SELF-PROCLAIMED STRAW HAT FLEET, VOL. 36, ORLUMBUS: "10 A.M., CLEANING CHECK. ORLUMBUS AND COLUMBUS--VERY FASTIDIOUS!"



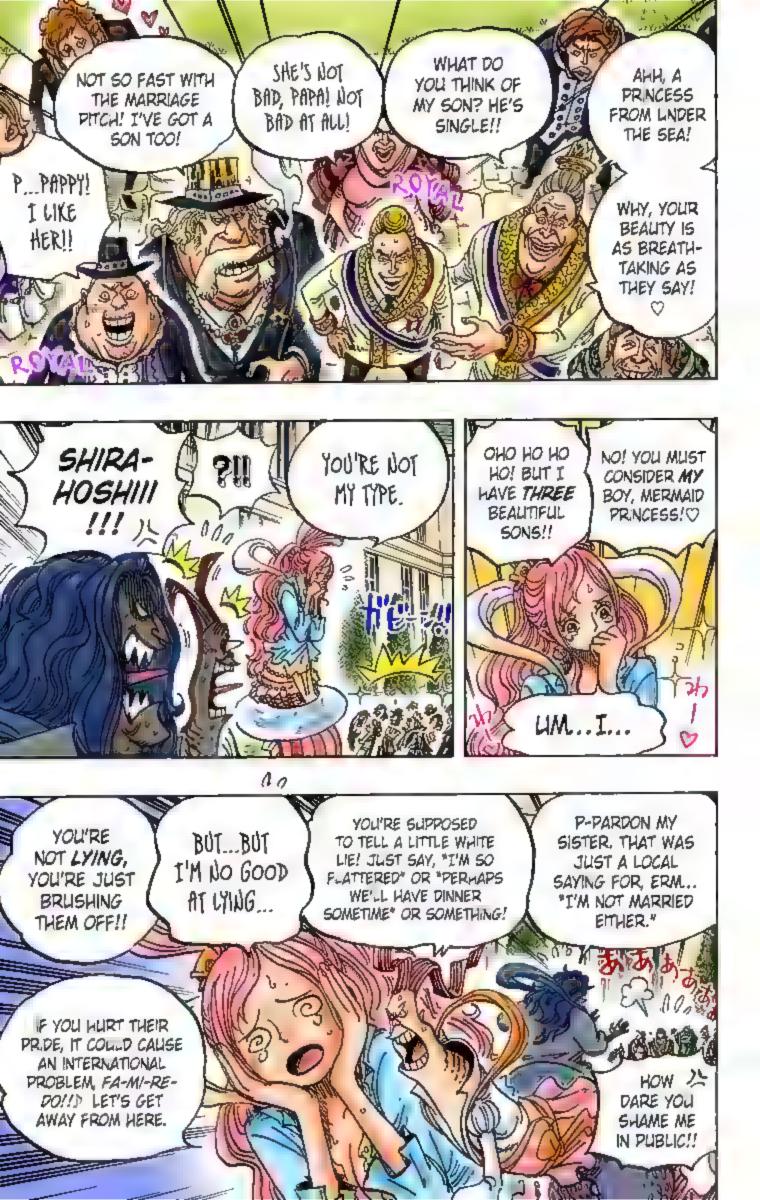












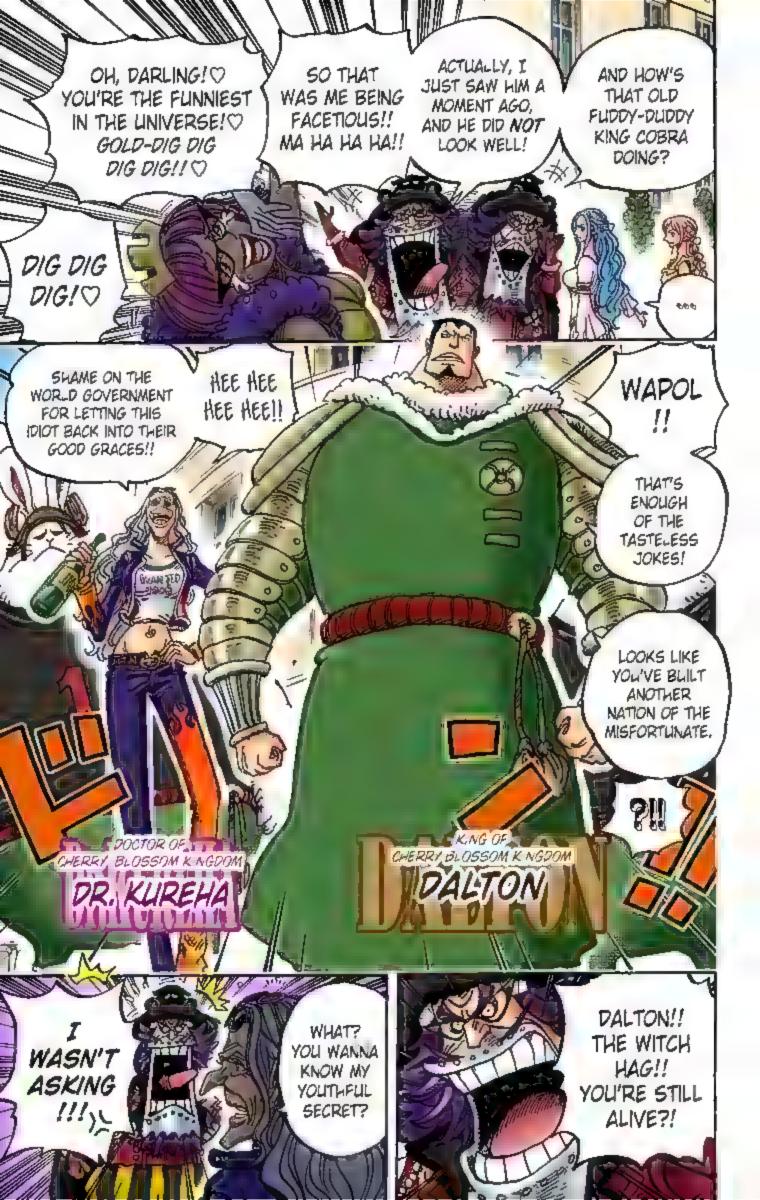


























Q: So, that's Fire Atacchan in chapter 905, right? He's calling Morgans "Boss," so does that mean he's working as a

so does that mean he's working as a photographer for the World Economic Journal now? Fire!!

--Match and Takeshi

A: Yes, that's correct. He is the famous cameraman, Fire Atacchan. Long ago he was the head of the Navy's Photography Office, But after the 57th instance of him forgetting to remove the cap from his lens, he finally got fired. Morgans hired him after that. Now he takes aim with his cap-less camera for the WEJ and shouts his catchphrase, "Fire!"

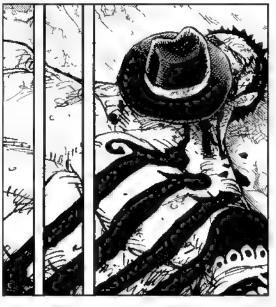


Q: Hello, Mr. Oda! So, Luffy uses his hat to cover Katakuri's mouth after he beat him in their fight! Both of them were so cool!! I think that if I ever

happen across a naked sleeping Oda on the side of the road, I would use my hat to cover his "symbol of manhood"!!

--Neon

A: I understand how that goes. Every now and then, you spot a naked sleeping Oda on the side of the road. Thank you. But I have to ask, will that be enough? Can you cover my symbol of manhood with a mere hat?! (Yes, you can. I'll shut up now.)



- Q: You always answer these dirty questions. Doesn't your wife get angry at you? --Pigya
- A: My wife will laugh at anything I do, so we're fine! Thank you for your concern about my family life!! Also, it's not my fault that the SBS is like this!!



Chapter 907: THE EMPTY THRONE



THE SAGA OF THE SELF-PROCLAIMED STRAW HAT FLEET, VOL. 37, ORLUMBUS: "STEALING A 56-SHIP FLEET IN A TEARFUL DEPARTURE: THANK YOU FOR EVERYTHING"

















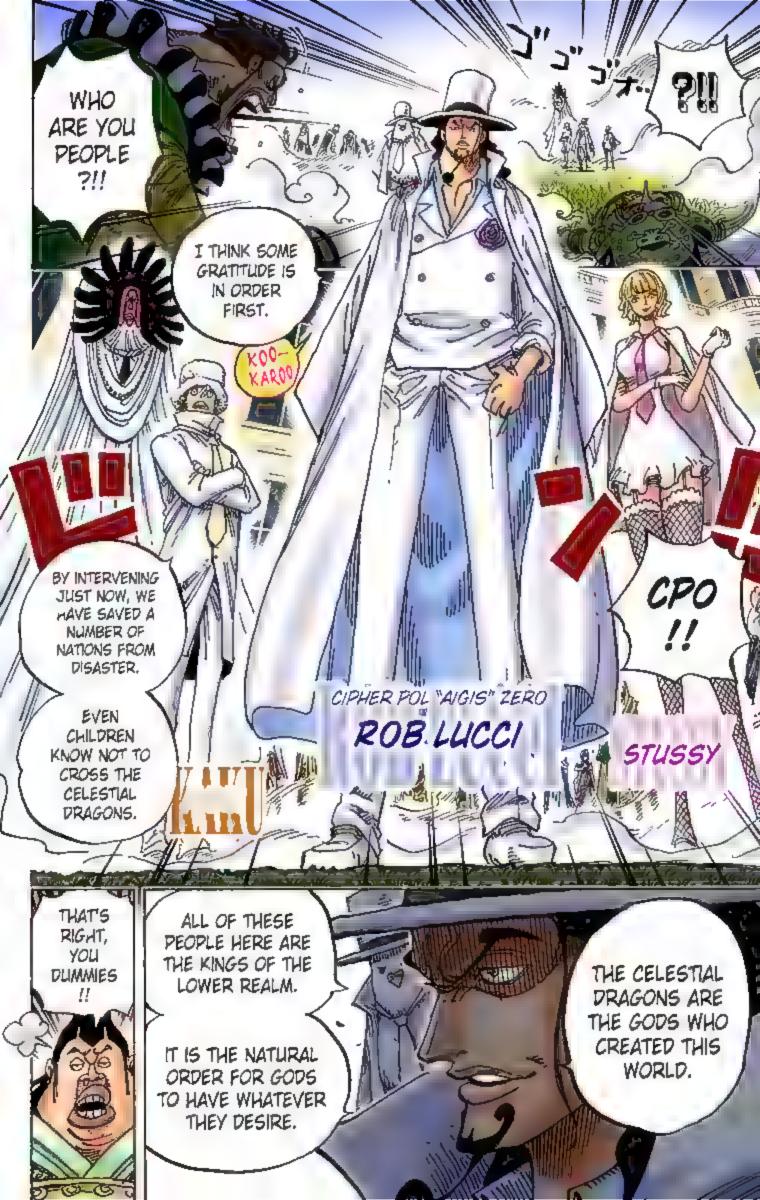






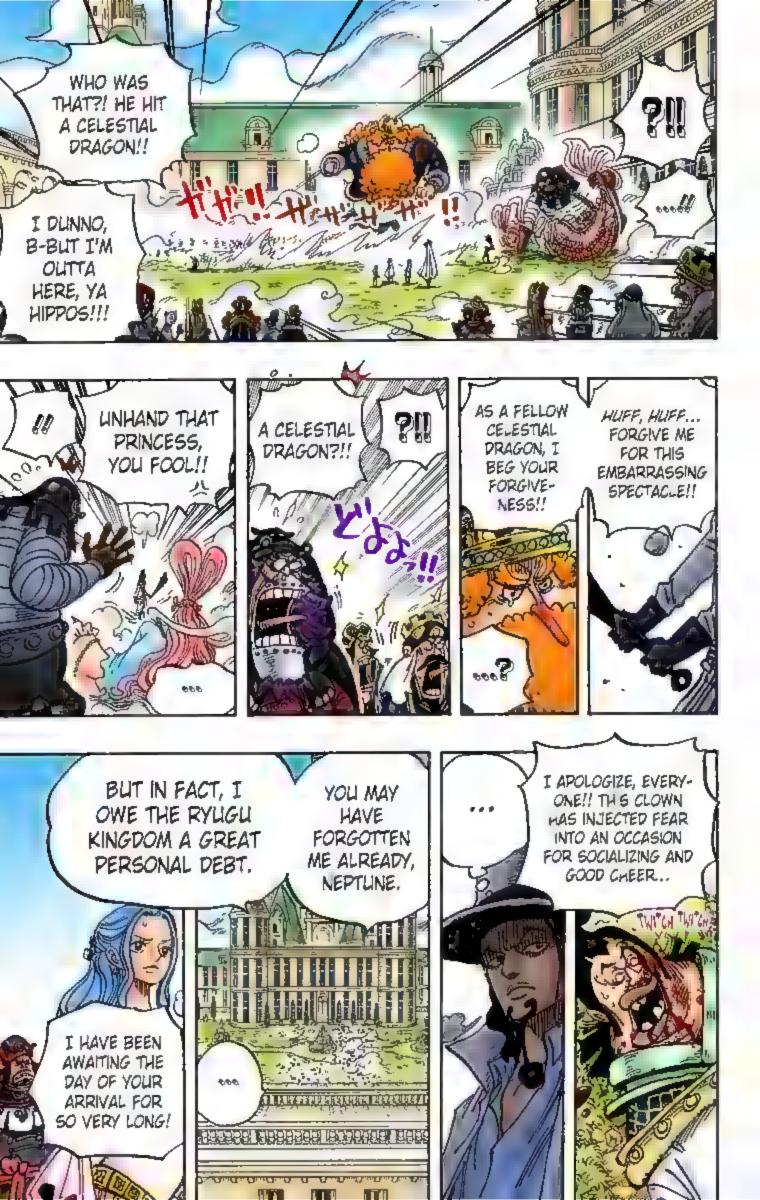








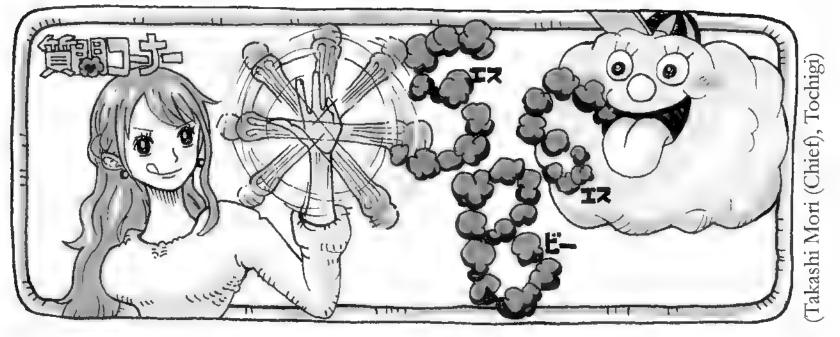








SBS Question Corner



Q: In chapter 847, Perospero called Nami his little candy when she was covered in syrup. Does that mean he licked her after that? I can't do anything until I find out the answer! Please draw Perospero licking Nami! Please!!

--Woman Who Wants to Be an Author

- A: Okay. NO!!? I was like, what perverted old man sent this request...and it's a girl!! Why are the dirty jokes so dirty this time?! The SBS is meant to be a place for a wholesome author and wholesome Boys and girls to interact. Would you mind not tarnishing its good name?!
- Q: Oda-Oda-Odacchi! I just got the bestest idea!! You know how *fugu* is a very delicious fish, but it's extremely poisonous? Well, as long as you have Reiju to suck out the poison afterward, you get both a tasty meal, and a... (tee heehee). Isn't that two birds with one stone?!

-- Totally Pure 25-year-old

- A: Ah, I see! Well, I hope you eat that fugu, get poisoned, and then find out that Reiju is Busy and she can't show up to help you!!! You freak!! (*Don't worry, fugu prepared at a restaurant is safe.)
- Q: When I hear the words "pirate," "40 years ago," and "Garp," I can't help but be put in mind of Shakky. Is there any connection between Shakky and this mysterious "Rox"?

--World Economic Journal Intern







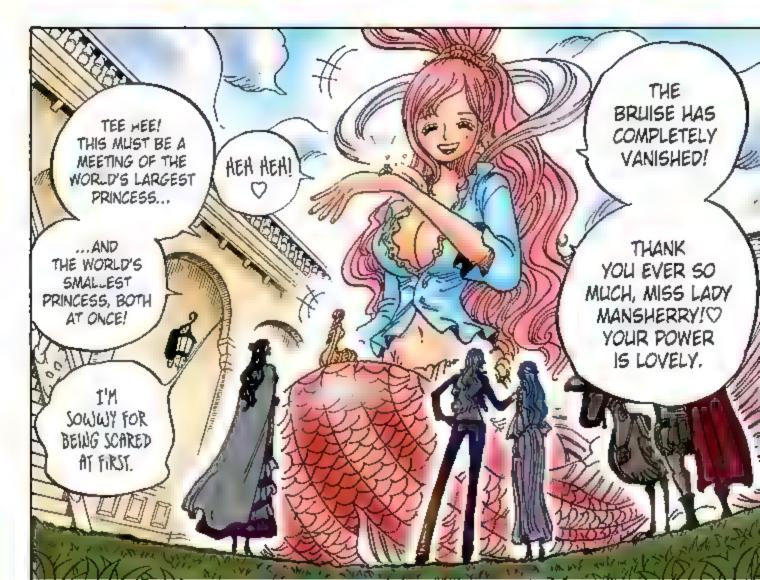
Chapter 908: THE REVERIE BEGINS



THE SAGA OF THE SELF-PROCLAIMED STRAW HAT FLEET, VOL. 38, ORLUMBUS: "3 P.M.: PLANNING CHART FOR PIRATING ACTIVITIES"











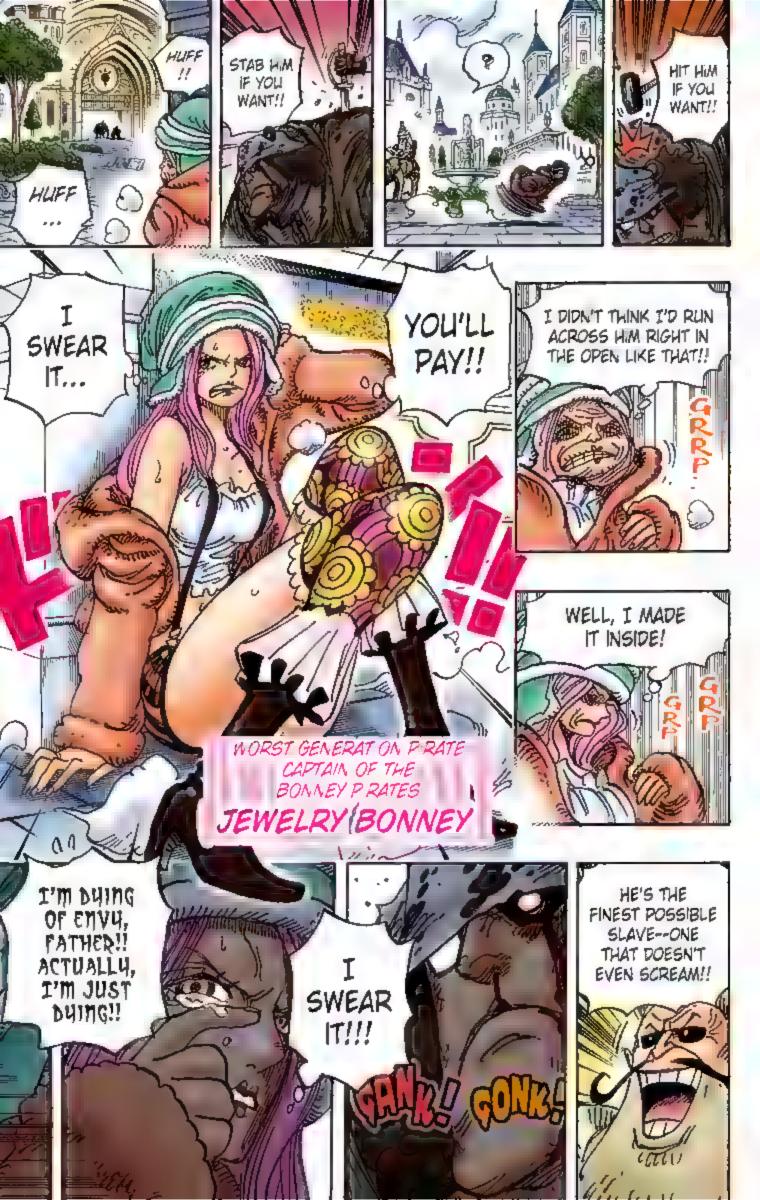


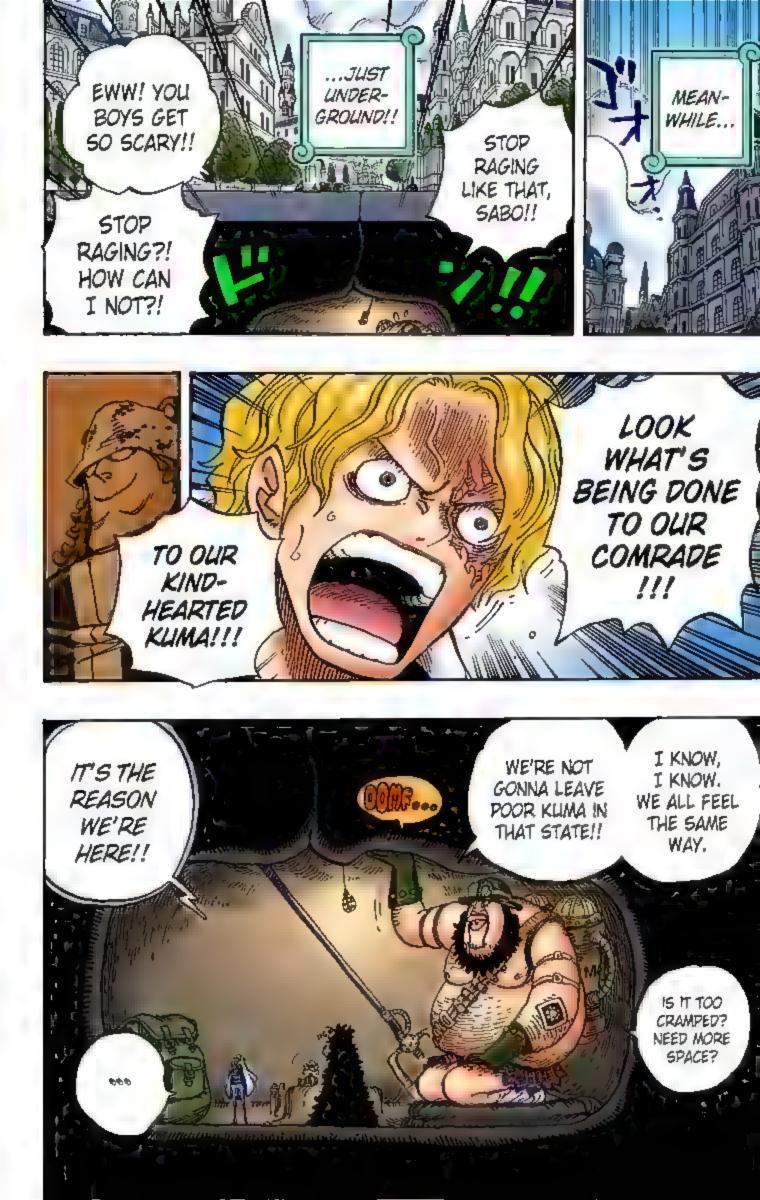






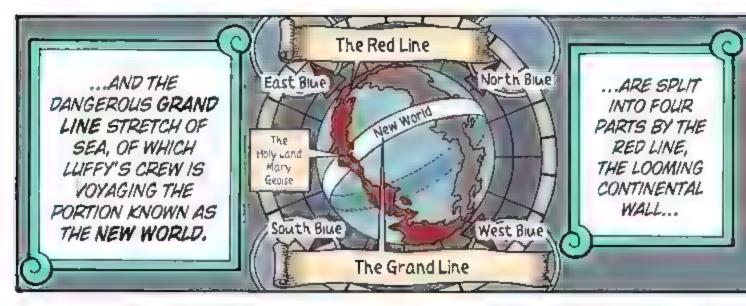


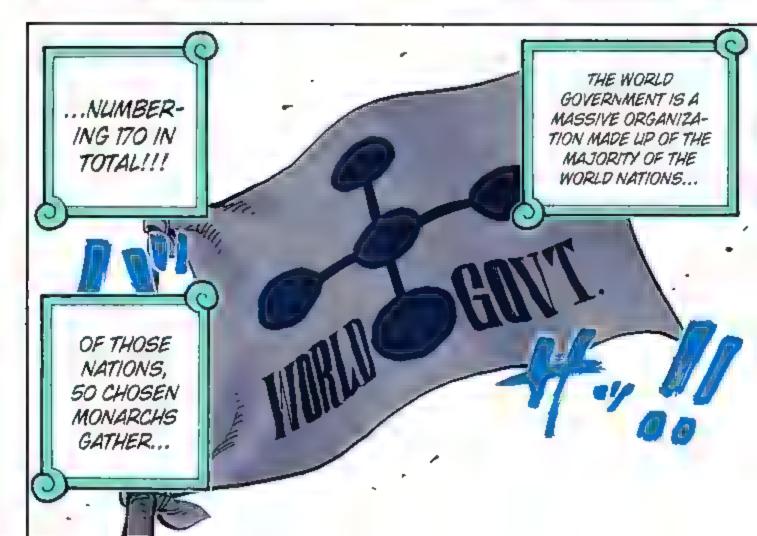
















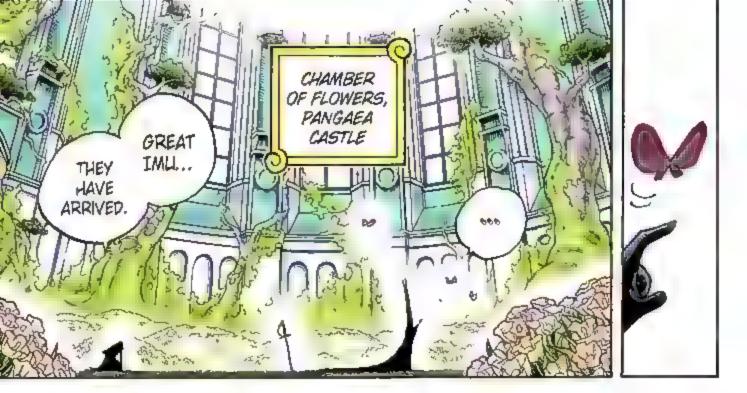






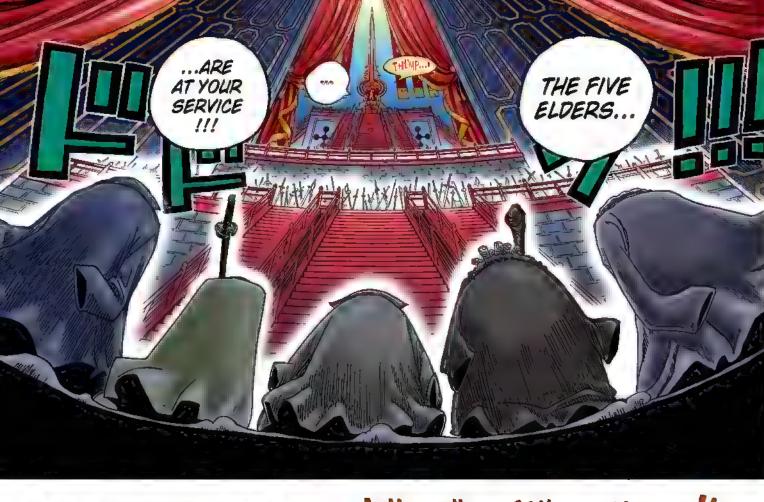


THE TIME HAS COME FOR A GREAT CLEANSING.









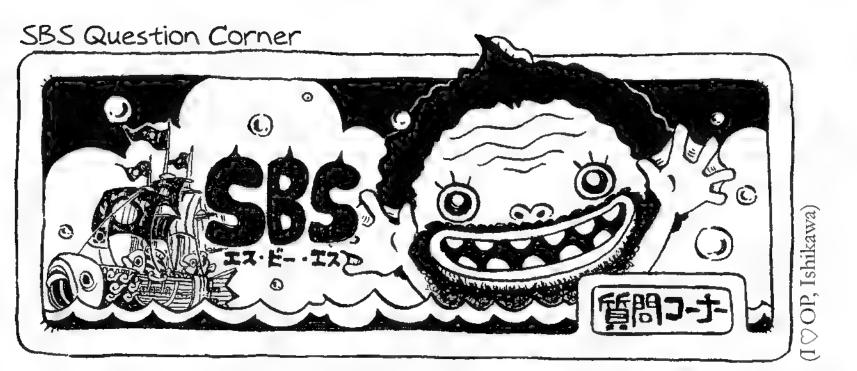












Q: Hello, Mr. Oda! I have a question. Charlotte Montd'or and Charlotte Opera's Devil Fruit titles were never actually unveiled in the story, were they? Can you tell us what they are?



--Boil

- A: Okay. Montd'or is the Bookkeeper Because he has the Book-Book Fruit. He can turn living things into living samples, use Books to fly in the air, and pull people into the stories within Books. It's a rich enough variety of powers that he could be the villain of his own story arc. Opera has the Cream-Cream Fruit. He's a very tricky enemy who controls the cream his Body creates, and utilizes "sweetness" as a novel attack concept.
- Q: Question for the SBS! What are the hobbies of Smoker, Tashigi, and Lady Hina?
- A: Interesting question.





Reading books about swords Papercutting art

Con

have

More





--Itsuma

Q: I love Crocodile, Mihawk and Doflamingo. Are they going to be bachelors forever, without having descendants? What would their children look like?

--Purple Panda

A: I wonder if any of them have been married. I don't know if they have kids or not, but here's how I imagine that going, for your entertainment. See you in next volume's SBS!

l have carried out my homework assignment; Father!



What do wanti way?







Chapter 909: SEPPUKU



THE SAGA OF THE SELF-PROCLAIMED STRAW HAT FLEET, VOL. 39, ORLUMBUS: "4:00 P.M.: FIRST PIRATING CAMPAIGN! LAUNCH ATTACK!!"













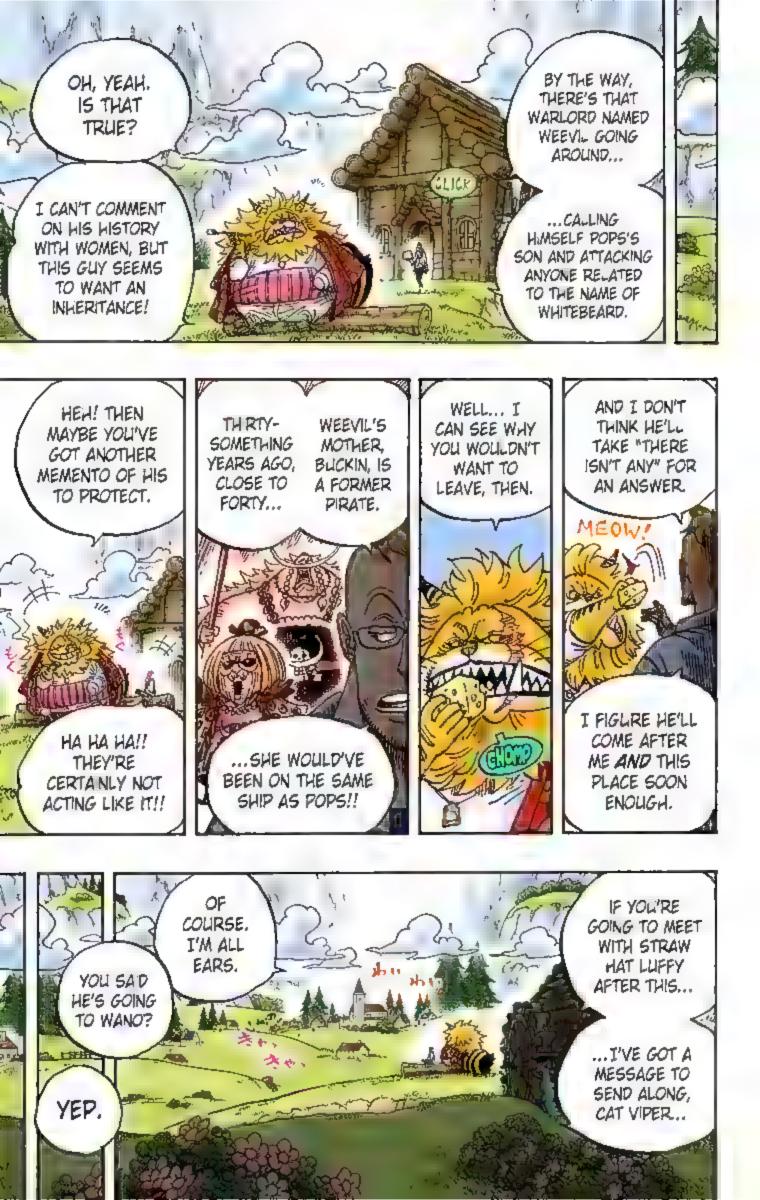






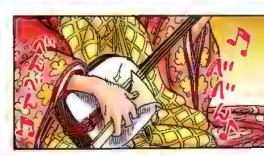








































Q: Hello, Mr. Oda! I have a question. Charlotte Montd'or and Charlotte Opera's Devil Fruit titles were never actually unveiled in the story, were they? Can you tell us what they are?



- A: Okay. Montd'or is the BOOKKeeper Because he has the BOOK-BOOK Fruit. He can turn living things into living samples, use books to fly in the air, and pull people into the stories within BOOKS. It's a rich enough variety of powers that he could be the villain of his own story arc. Opera has the Cream-Cream Fruit. He's a very tricky enemy who controls the cream his body creates, and utilizes "sweetness" as a novel attack concept.
- Question for the SBS! What are the hobbies of Smoker, Tashigi, and Lady Q: Hina?
- A: Interesting question.





Reading books about swords Papercutting art

--Boil





--Itsuma

I love Crocodile, Mihawk and Doflamingo. Are they going to be bachelors Q: forever, without having descendants? What would their children look like?

--Purple Panda

I wonder if any of them have been A: married. I don't know if they have kids or not, but here's how I imagine that going, for your entertainment. See you in next volume's SBS!

I have carried out my homework dssignment Fäther



Mrat go HARM not rappit;





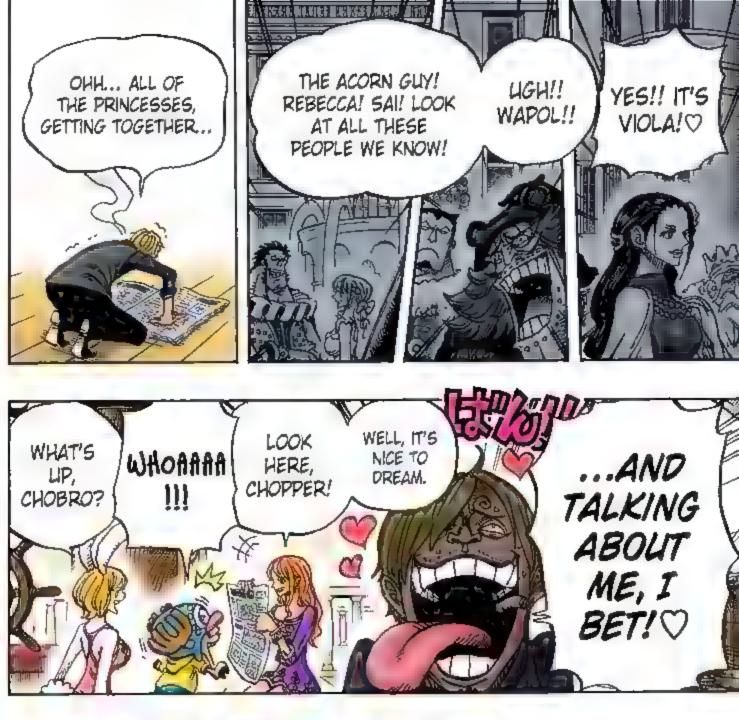


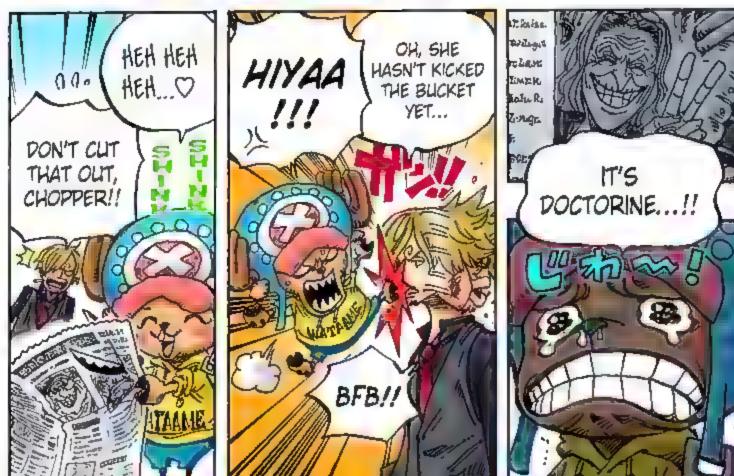
Chapter 910: ONWARD TO WANO



THE SAGA OF THE SELF-PROCLAIMED STRAW HAT FLEET, VOL. 40, ORLUMBUS: "4:30 P.M.: THEY WERE POORER THAN ANTICIPATED, NOW DISTRIBUTING SUPPLIES"



























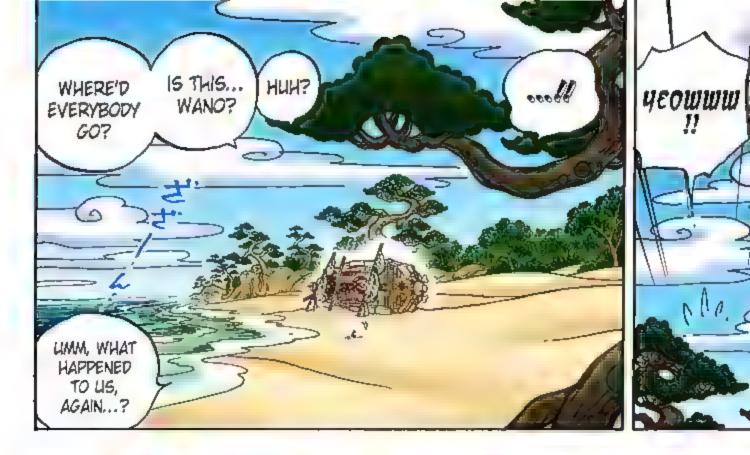


















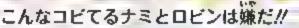




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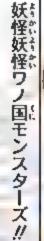
(沖縄県池田慎之介さん)







こんな幸せな白がいつかきっと来るさ/パウンド/





























ONE PIECE WORLD.SEEKER PS4用ゲーム

2019年発売予定 ●対応機種 PS4 ●メーカー パンダイナムコエンターテインメント ●ジャンル アクションアドベンチャー ●価格 未定

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サポやジェルマ66、ルッチにス ーカーと参戦キャラは精鋭揃いルキ の勇気と知恵で勝利を描もうパー

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も楽しめるぜ

アルタ

(清田栄一郎) フジテレビ・果映アニメーション CBANDAI NAMCO Entertainment Inc.

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■編集協力/現代書院



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